

Date: Monday, 20/04/2009 10:12:42 AM
 User: Jean-Luc Monard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : CAP

Job Number : 47280-2

Estimate Number : 12401

P.O. Number :

This Issue : 20/04/2009

S.O. No. :

Prsht Rev. : NC

First Issue : 20/04/2009

Type : MACHINED PARTS

Previous Run : 28705

Part Number : D31839

Drawing Number : D3183

Project Number : N/A

Drawing Revision : C1

Material :

Due Date : 27/04/2009

Qty: 40 Um: Each

Written By :

Checked & Approved By :

Comment : Est A 06.05.03 New issue KJ

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

MDELRLNR1000

Delrin Round Bar 1"

Comment: Qty.: 0.0350 f(s)/Unit Total : 1.7483 f(s) X

Delrin Round Bar 1"

Material: Ø1.00 Delrin Rod

(M-DELRIN-R1.000)

Identify as D3183-9

Batch: 11105804

2.0

HARDINGE

HARDINGE CNC LATHE SMALL

Comment: HARDINGE CNC LATHE SMALL

Turn D3183-9 Cap as per Folio FA388

Deburr

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57236

Friday, 20/04/2009 10:12:42 AM
 - Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAP

Job Number: 47280

Part Number: D31839

Job Number:



Seq. #:

Machine Or Operation:

Description :

60

QC21

FINAL INSPECTION/W/O RELEASE



09/04/22 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



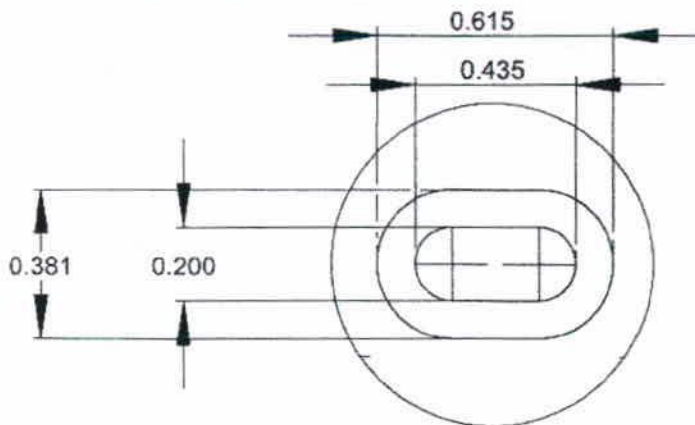
mf
 09-04-21

Issue
 sht Re
 rst is
 revio
 Vritte
 Chec
 Com
 Addi

Job

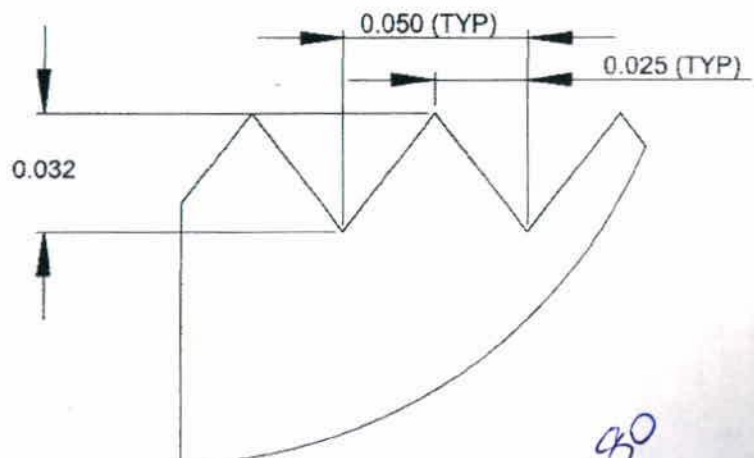


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17	TITLE BRACKET ASSEMBLY	SCALE 1:1	

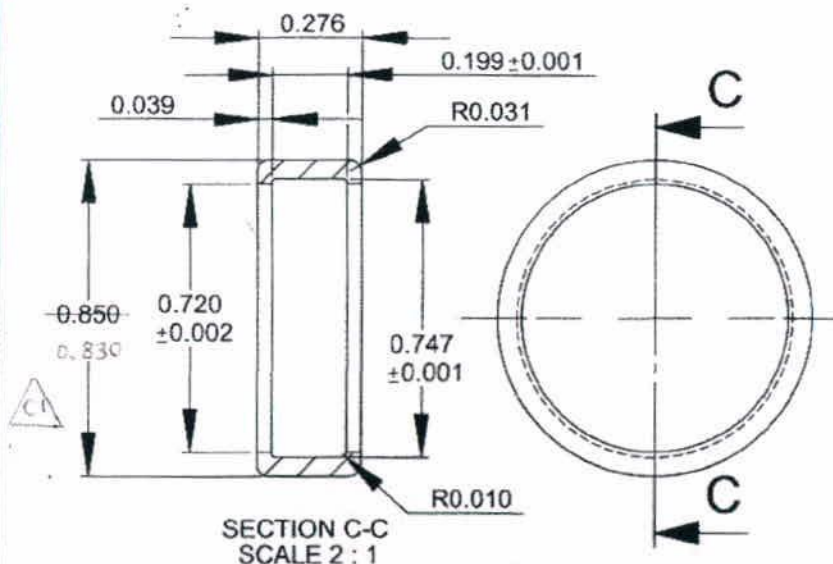


DETAIL A (2 : 1)

RELEASED
04.03.01



DETAIL B (20 : 1)



SECTION C-C
SCALE 2 : 1

D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

COPYRIGHT © 2003 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.